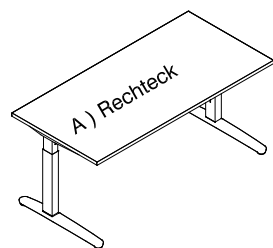
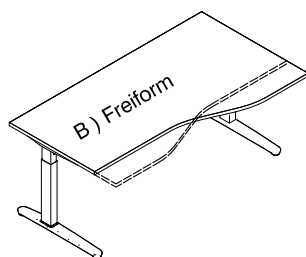


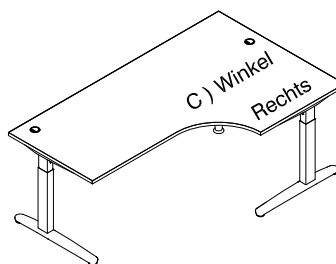
Assembly instruction:
desk range XB



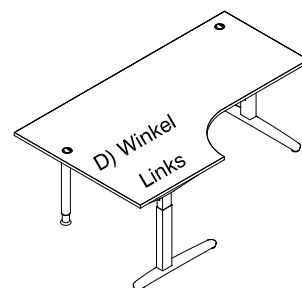
A) XB08* , XB12* , XB16* ,XB19, XB2E



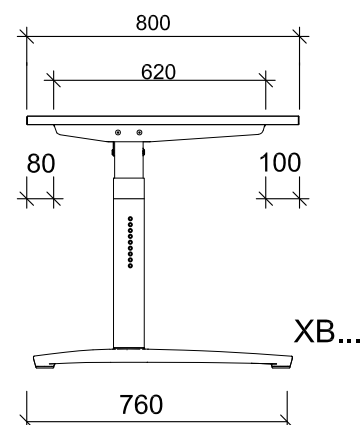
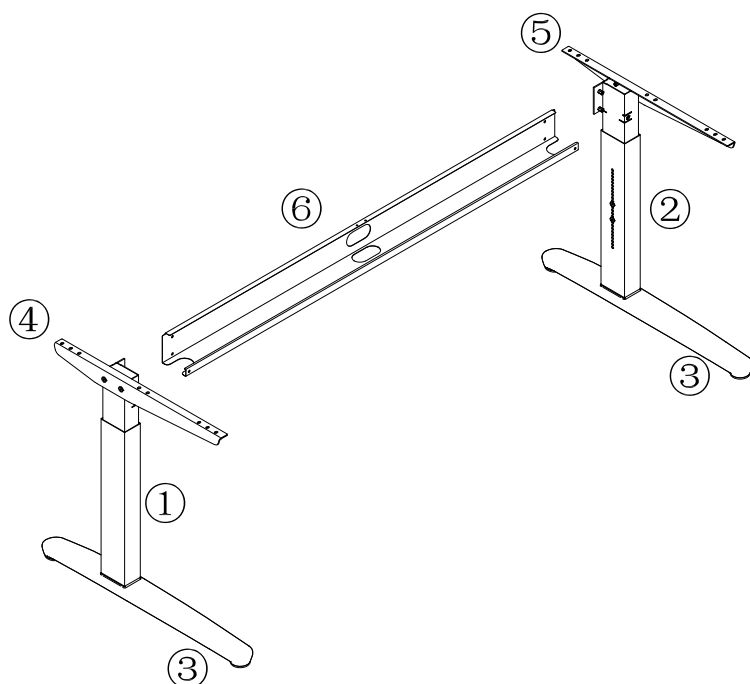
B) XB18*



C) XB82* "Rechts" ab Seite 6

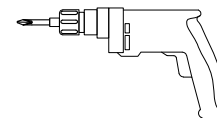
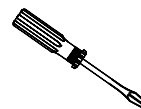


D) XB82* "Links" ab Seite 9



Sie benötigen:

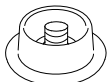
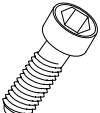
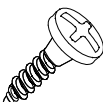
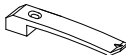
Tools:

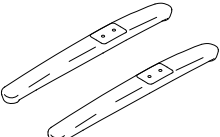
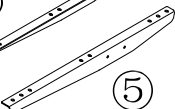
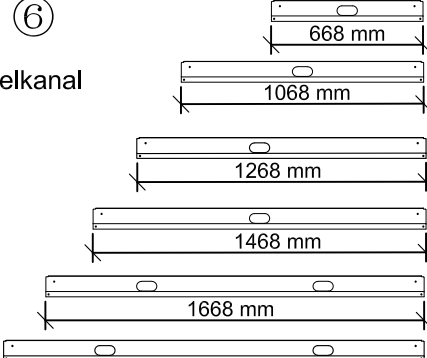


SW 4



SW 6

Beipack/**					 SW 4  SW 6		
4x (A)  M10 x 15 573702	16x (C)  EURO 6,3 x 19 500254	2x (D)  PH 4,5 x 20 582330	10 x (F)  FK M6 x 10 574845	4x (G)  ISK M8 x 25 500186	4 x (H)  Ø 16 /8,4 500213	2x (J)  PH 5,0 x 30 508262	2x (K)  130 mm 500377

LXBFUS-2/**			1x ⑥	
2x Säulen ① (li)  ② (re)  90 x 60 mm	2x ③ Kufen  760 mm	2x Plattenträger ④ (li)  ⑤ (re)  620 mm	Kabelkanal  668 mm 1068 mm 1268 mm 1468 mm 1668 mm KA08-2 KA12-2 KA14-2 KA16-2 KA18-2 KA20-2	

1

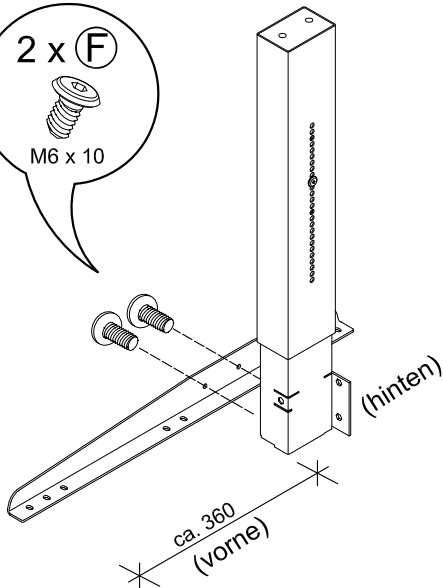
Montage Plattenträger

4 x (F)

FK M6 x 10
574845

2 x (F)

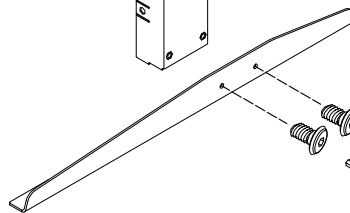
M6 x 10



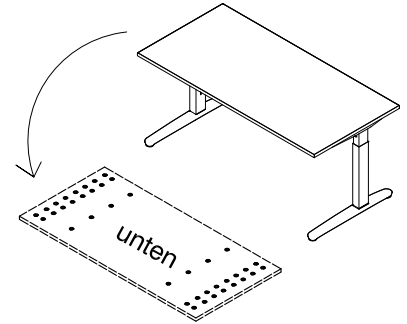
(hinten)

2 x (F)

M6 x 10



SW 4

zur Montage:
Platte gedreht auf den Boden
Decke / Karton legen

2

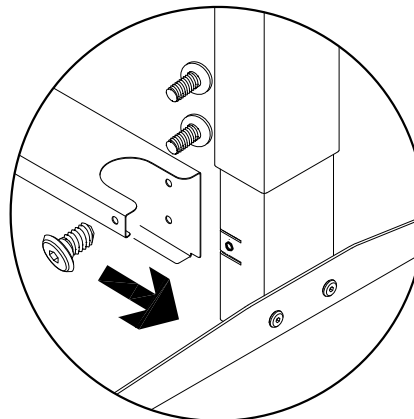
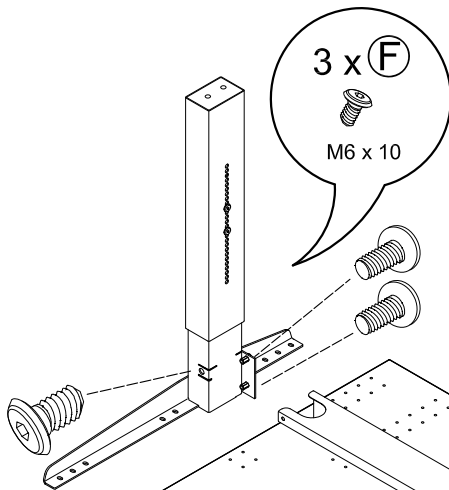
Montage Kabelwanne

6 x (F)

FK M6 x 10
574845

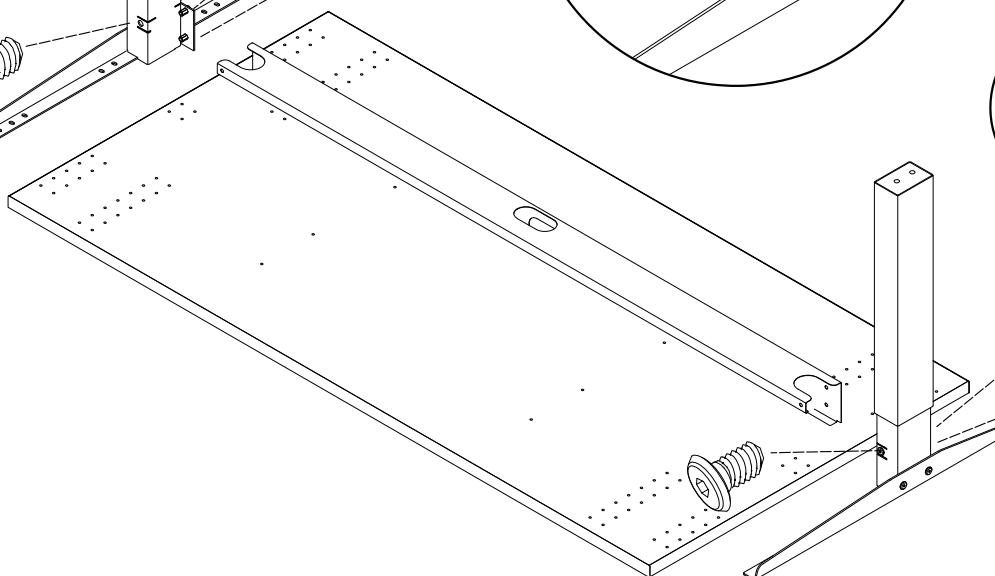
3 x (F)

M6 x 10



3 x (F)

M6 x 10

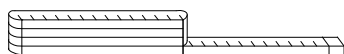
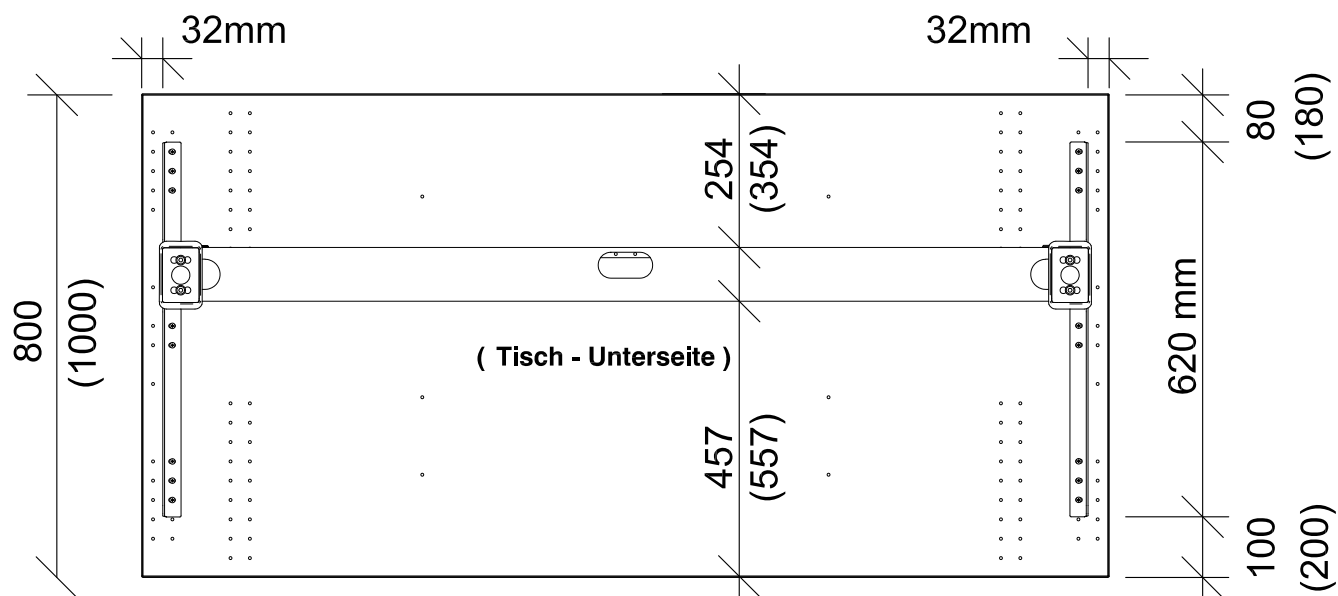


SW 4

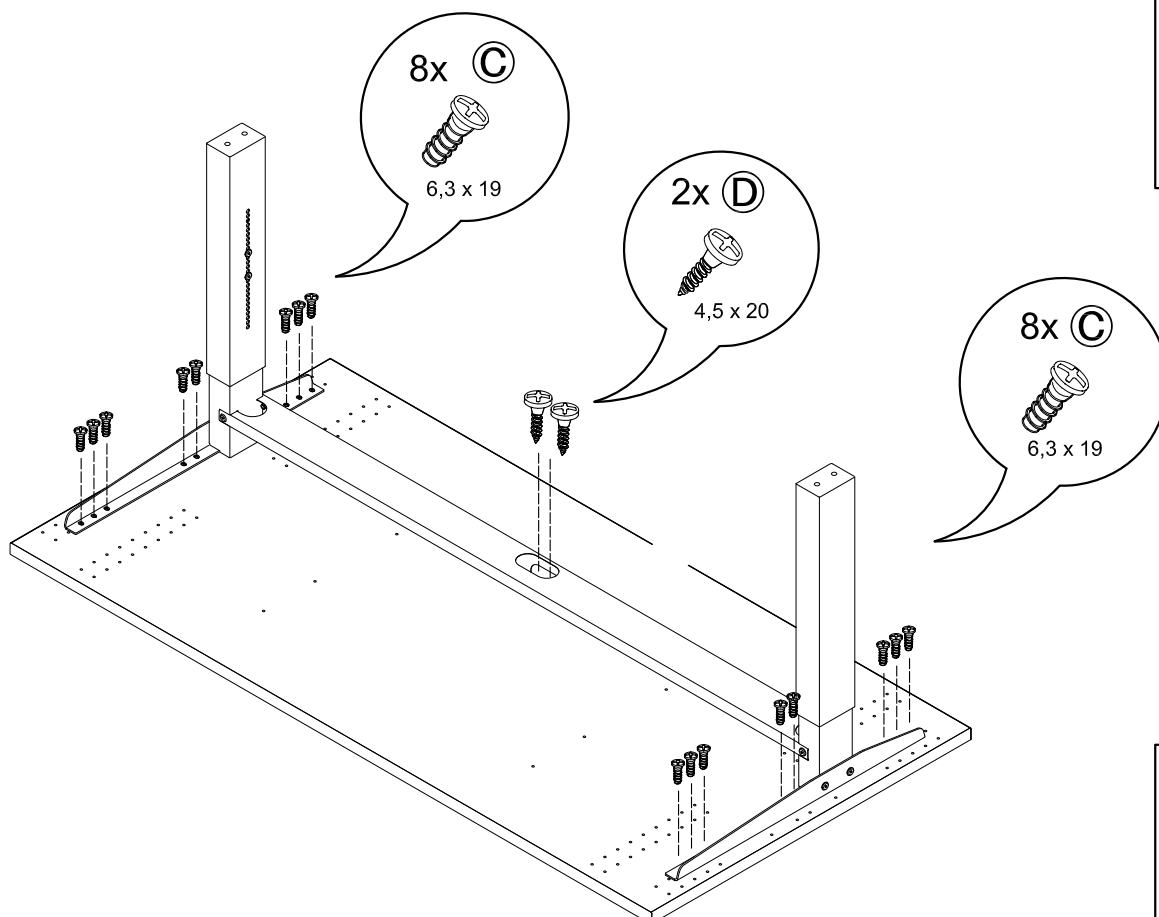


Tischplatte platzieren

A) Rechteck



Untergestell festschrauben



16x C



EURO 6,3 x 19
500254

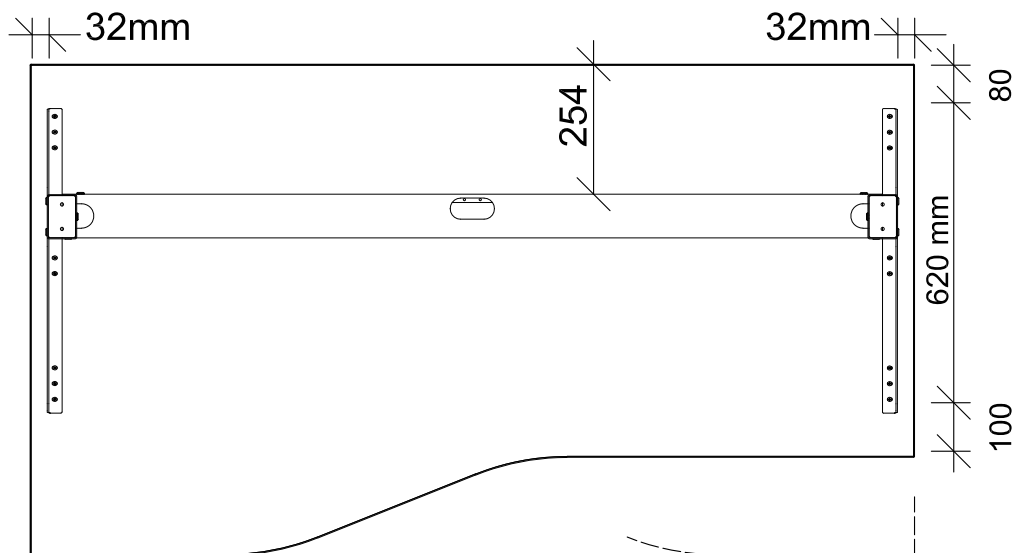
2x D



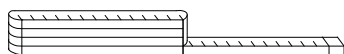
PH 4,5 x 20
582330

5 Tischplatte platzieren

B) Freiform

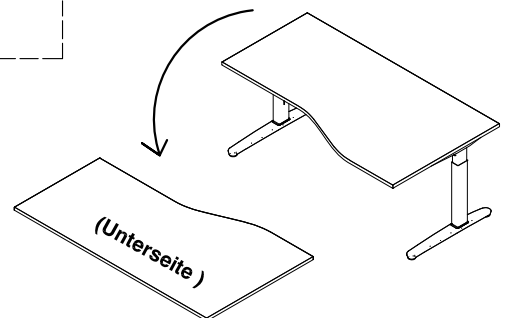


* Freiformplatte PL18 RE/ LI nicht vorgebohrt
(Bei Montage "Links" = Spiegelverkehrt)

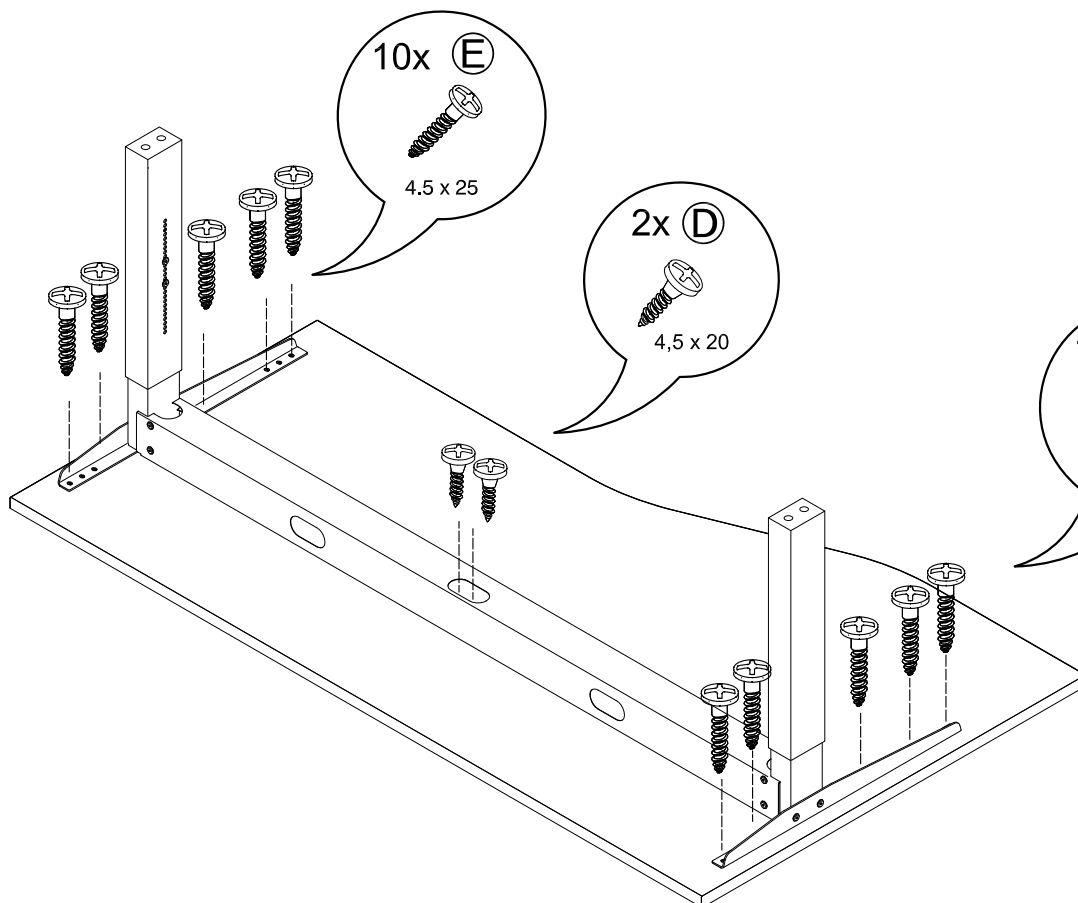


B) Montage "Rechts"

dafür Platte gedreht auf den
Boden / Decke / Karton legen:



6 Untergestell festschrauben



10x **E**



PH 4,5 x 25
500232

2x **D**



4,5 x 20

10x **E**



4,5 x 25

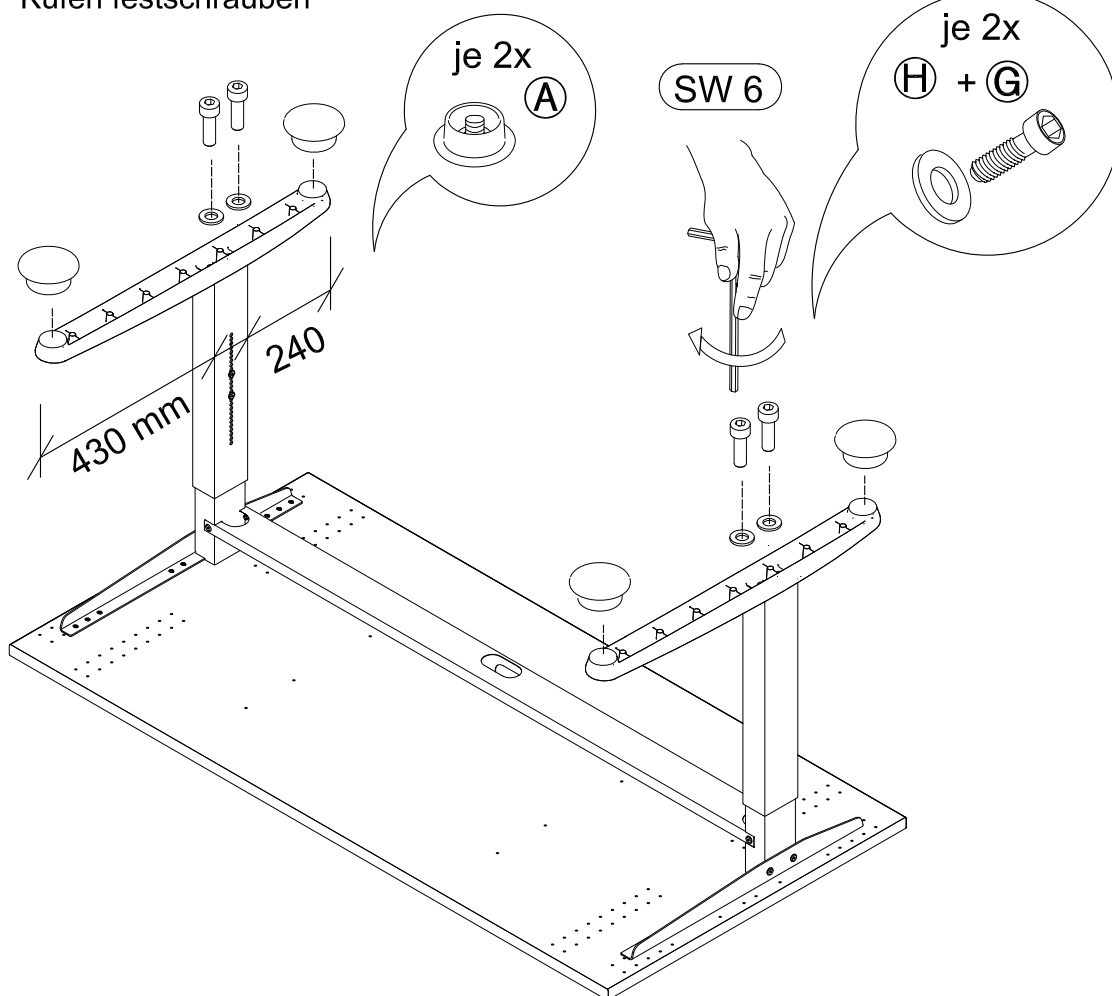
2x **D**



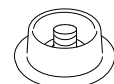
PH 4,5 x 20
582330

7

Kufen festschrauben



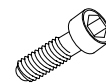
4x A



M10 x 15

573702

4x G



ISK M8 x 25

500186

4 x H

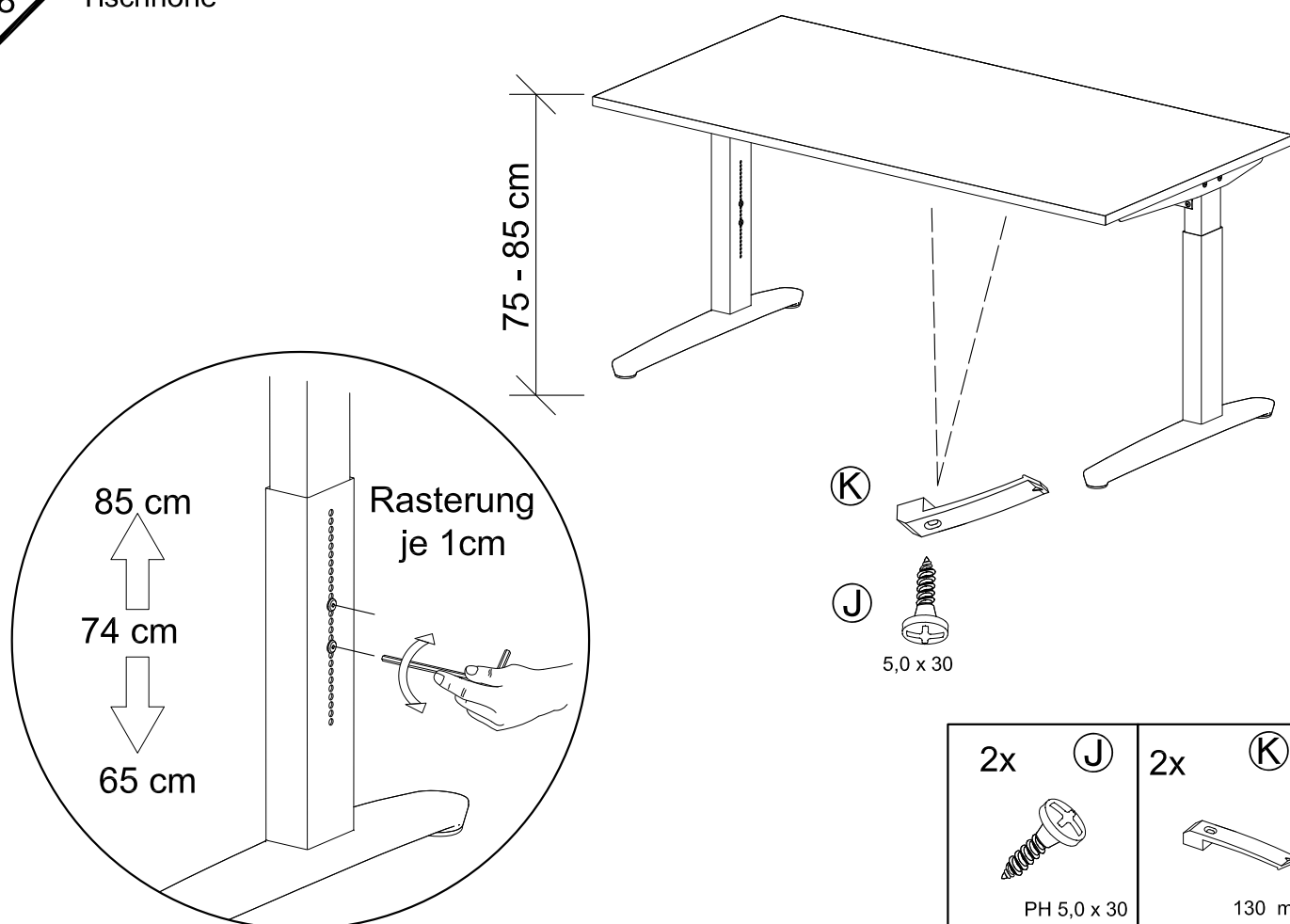


Ø 16 / 8,4

500213

8

Tischhöhe



K

J

5,0 x 30

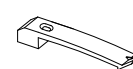
2x J



PH 5,0 x 30

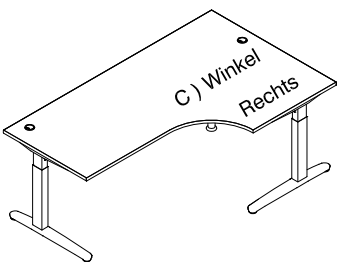
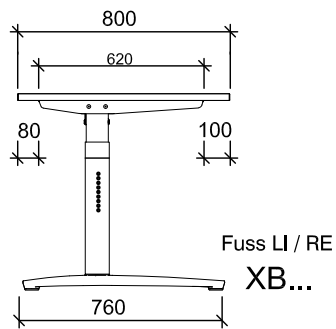
508262

2x K



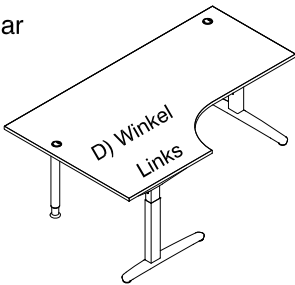
130 mm

500377



C) XB82* "Rechts" ab Seite 6

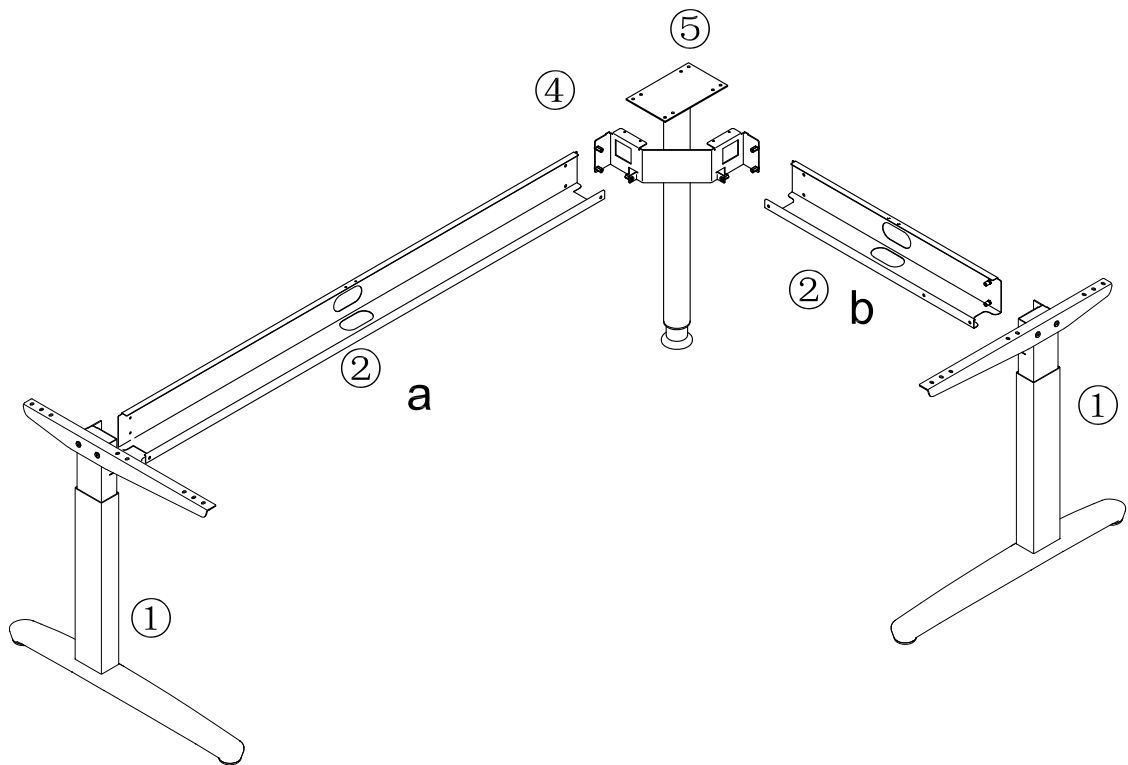
Achtung!
Platte wendbar



D) Montage "Links" ab Seite 9

* Aufbau auch spiegelbildlich möglich

C) Montage: "Rechts"



("Links" ab Seite 9)

	1x ② a		KA08-2	1x ④	
	1x ② b		KA16-2		
	1x ③		LPL82/*	601972	

4x ①	10 x ②	2x ③	6x ④	+ 6 x ⑤	+2 x ③	+24 x ⑥
573702		PH 4.5 x 20 582330	FK M6 x 10 574845	M6 x 16 500182	PH 4.5 x 20 582330	PH 4.5 x 25 500232

9 Tischbeine + Kabelwanne

A) Montage: "Rechts"

6x (F)



M6 x 10

574845

je 3x (F)



M6 x 10

6 x (B)



M6 x 16

6 x (B)



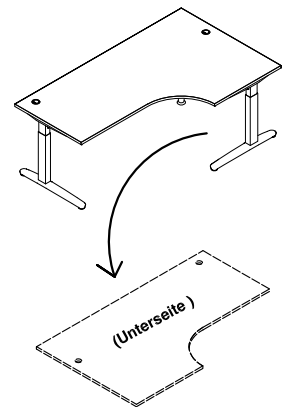
M6 x 16

500182

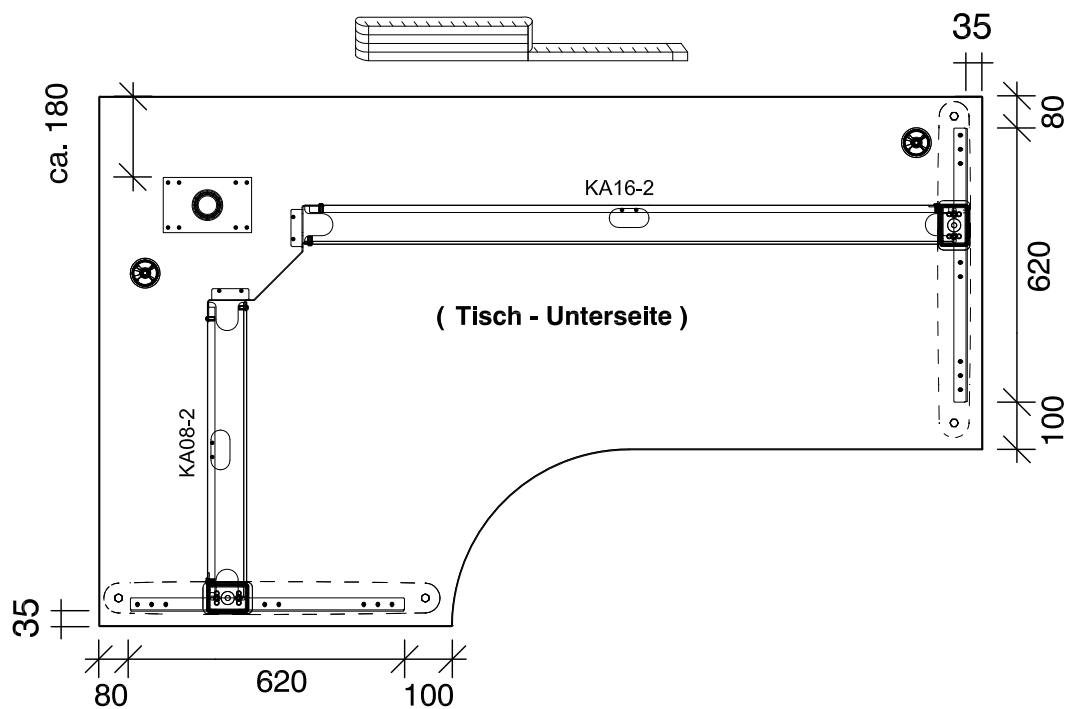
Achtung!

A) Montage "Rechts"

dafür Platte gedreht auf den Boden / Decke / Karton legen:

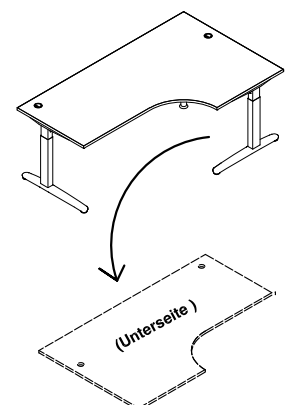


10 Untergestell auf der Tischplatte platzieren



Achtung!

A) Montage "Rechts"



* Winkelplatte PL82 nicht vorgebohrt

11 Plattenträger festschrauben

24 x **E**



PH 4.5 x 25

500232

6 x **E**



4.5 x 25

4 x **E**

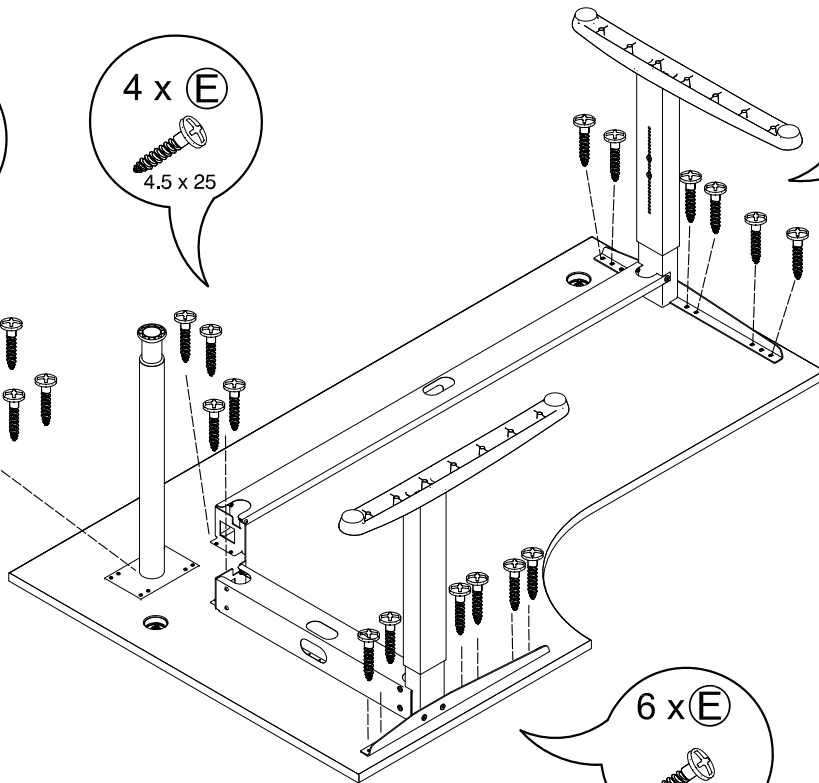
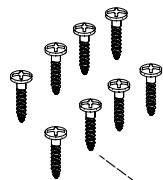


4.5 x 25

8 x **E**



4.5 x 25

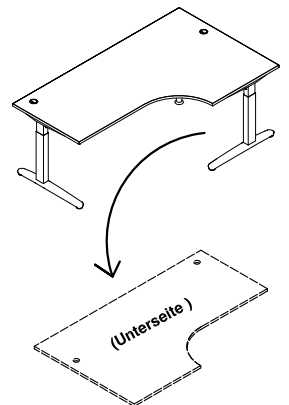


6 x **E**



4.5 x 25

A) Montage "Rechts"



12 Kabelwannen mittig fixieren

4x **D**



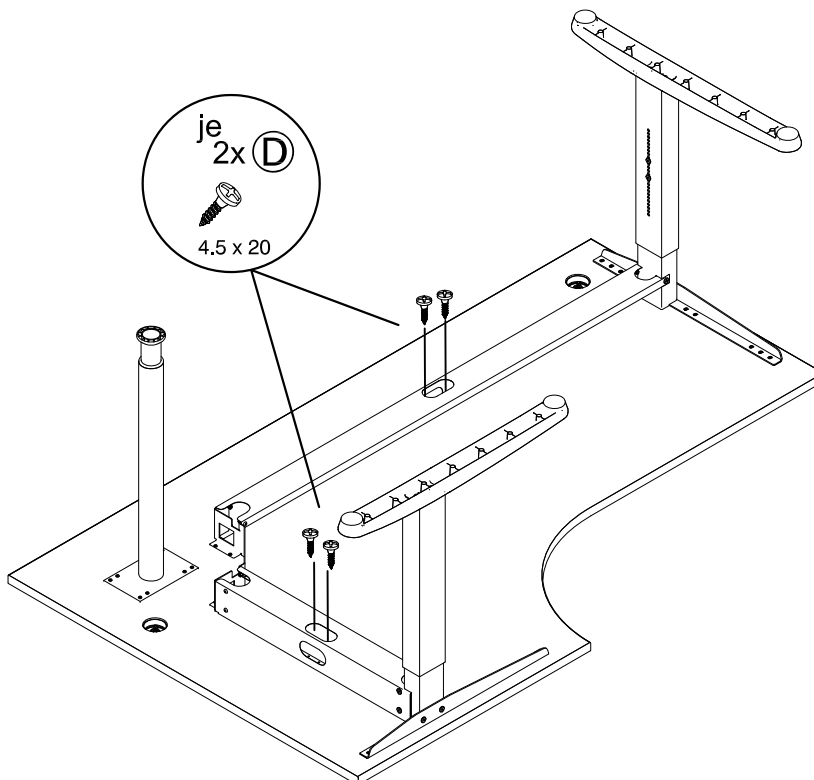
PH 4.5 x 20

582330

je
2x **D**

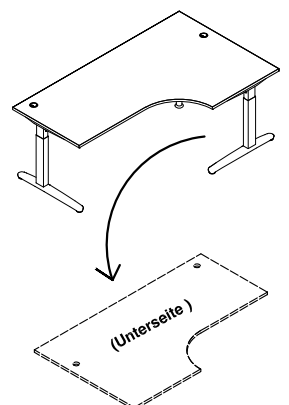


4.5 x 20



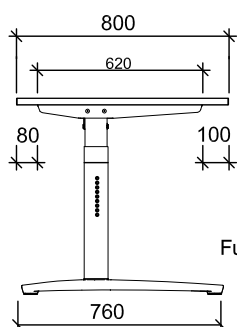
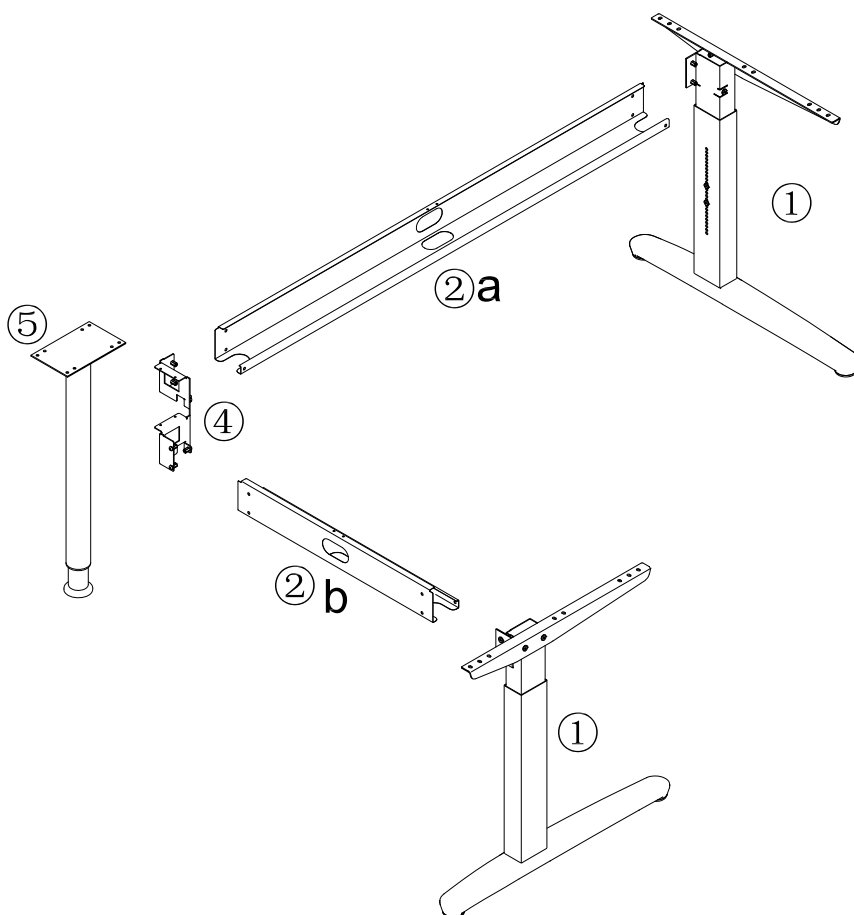
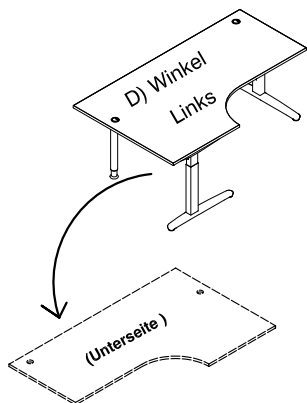
Achtung!

A) Montage "Rechts"



D) Montage "Links"

dafür Platte gedreht auf den
Boden / Decke / Karton legen:



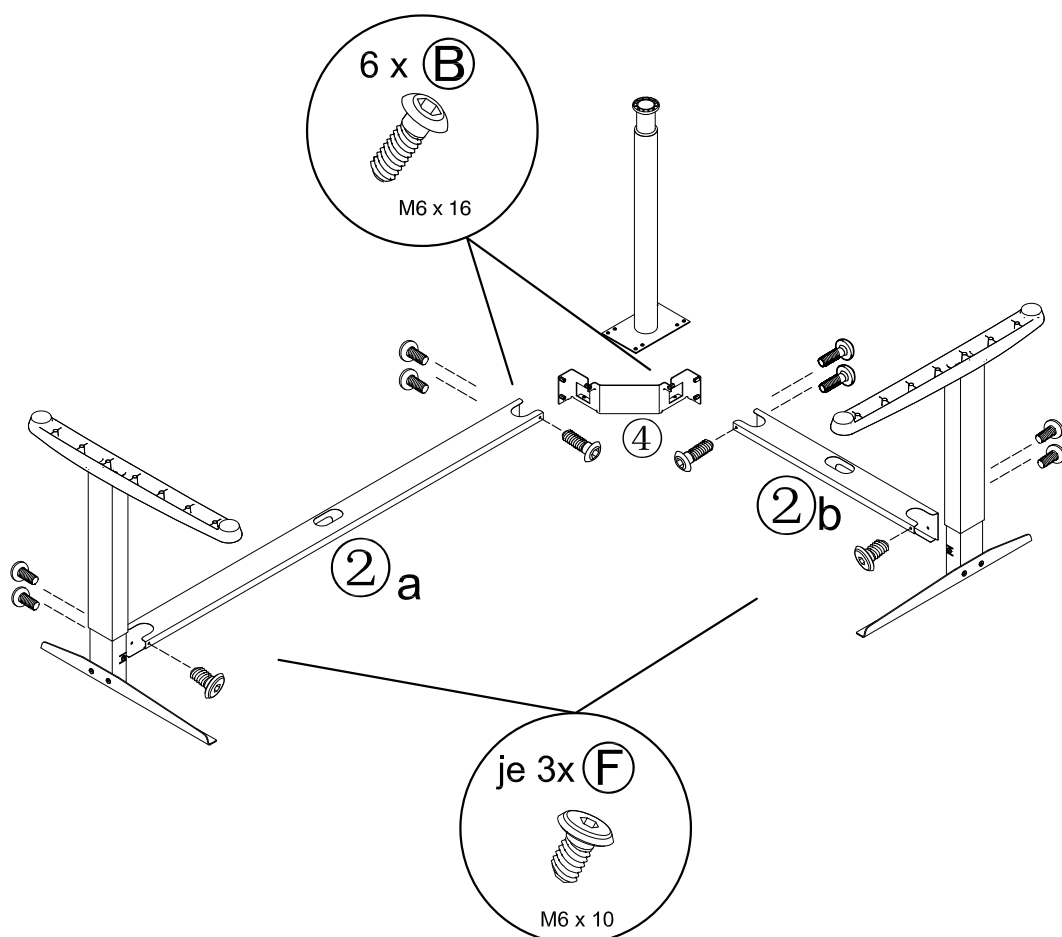
Fuss LI / RE
XB...

Fuss LI / RE	1x ② a 1x ② b 1x ③ KA08-2 KA16-2 Platte wendbar! LPL82/*	1x ④ 601972	1x ⑤
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4x ① 573702	10 x ②	2x ③ PH 4.5 x 20 582330	6x ④ FK M6 x 10 574845	+ 6 x ⑤ M6 x 16 500182	+2 x ⑥ PH 4.5 x 20 582330	+24 x ⑦ PH 4.5 x 25 500232
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13 Tischbeine + Kabelwanne

B) Montage: "Links"



6 x **B**



M6 x 16

500182

6 x **F**

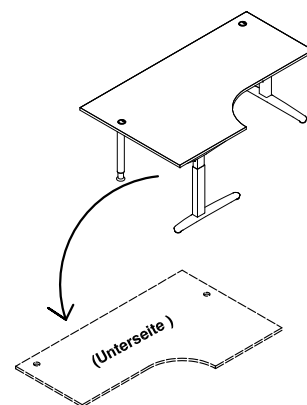


M6 x 10

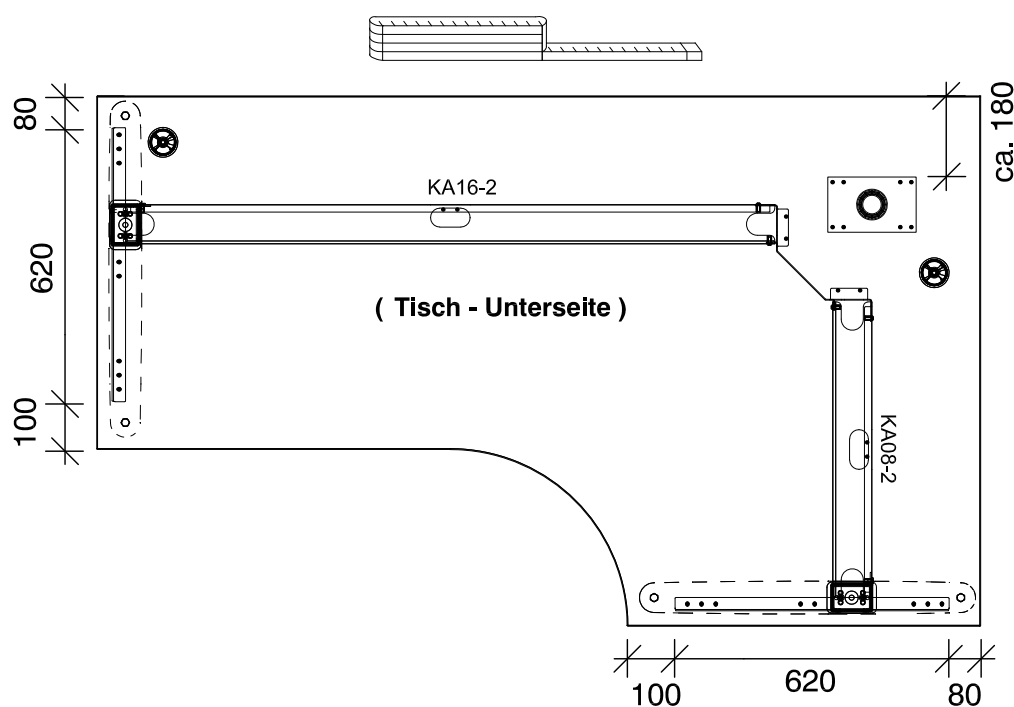
574845

Achtung!

B) Montage "Links"

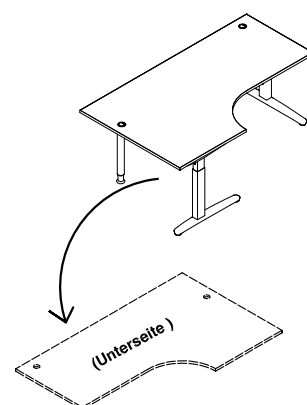


14 Untergestell auf der Tischplatte platzieren



Achtung!

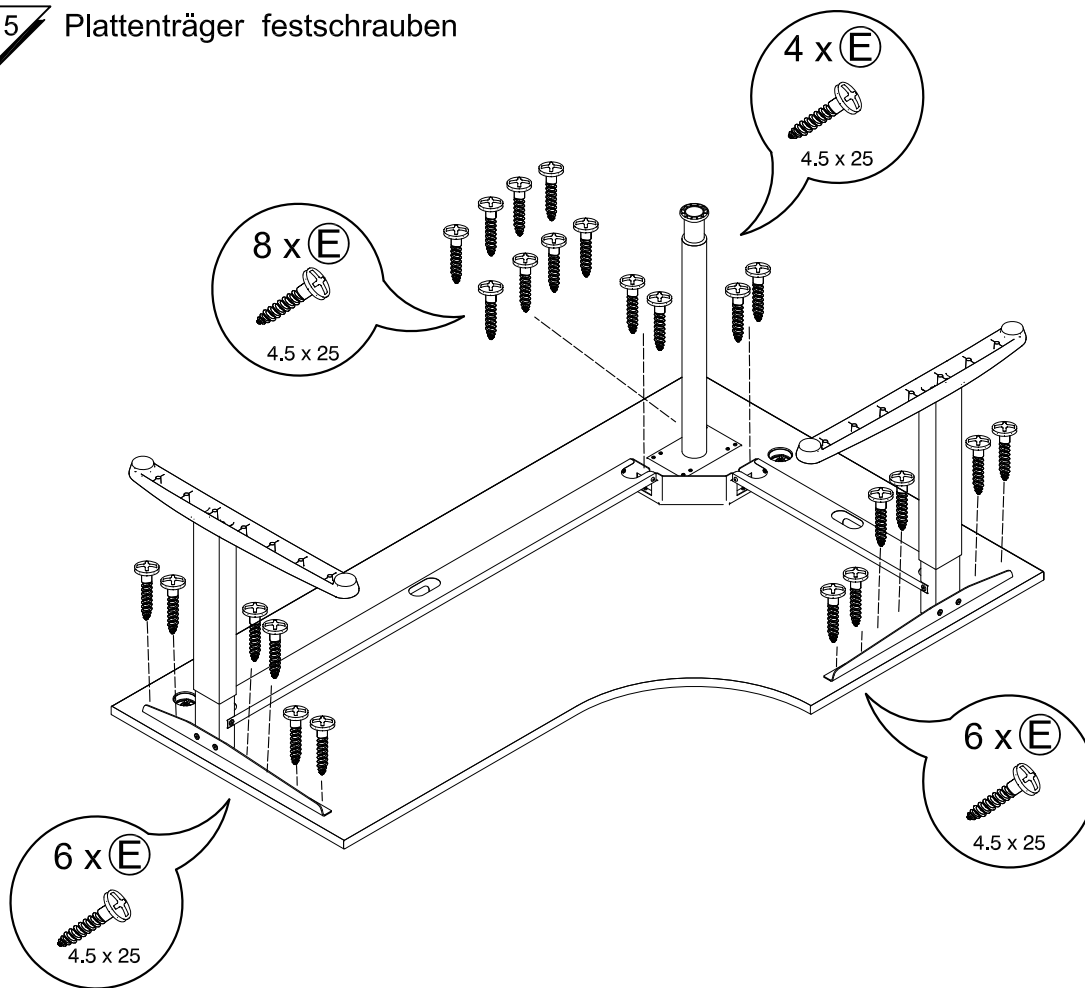
B) Montage "Links"



* Winkelplatte PL82 nicht vorgebohrt

Seite 4

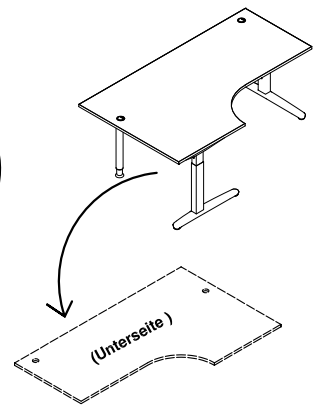
15 Plattenträger festschrauben



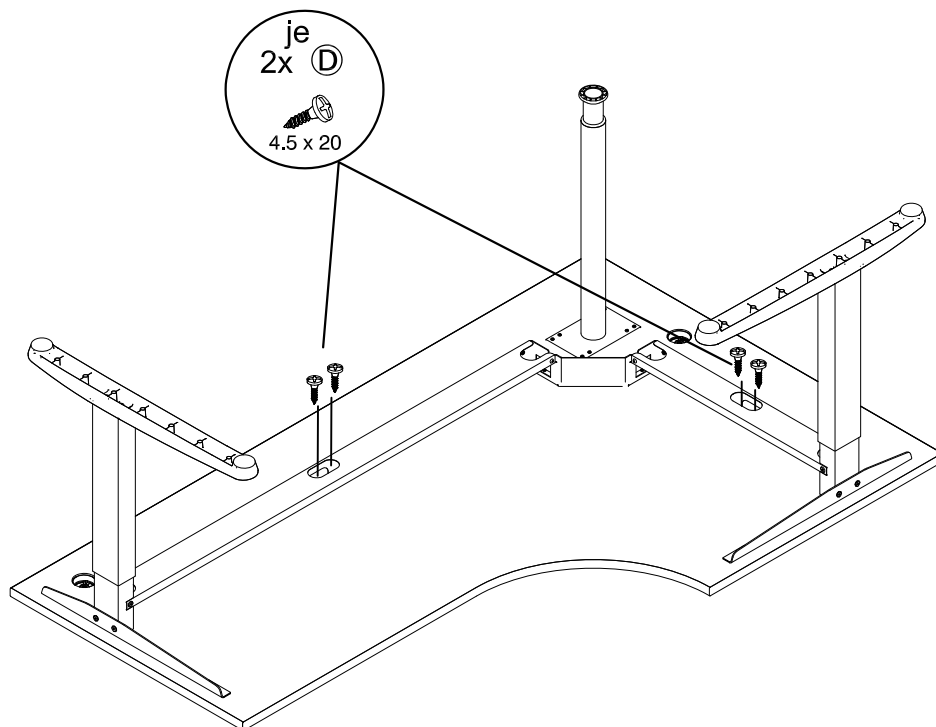
24 x (E)
PH 4.5 x 25
500232

Achtung!

B) Montage "Links"



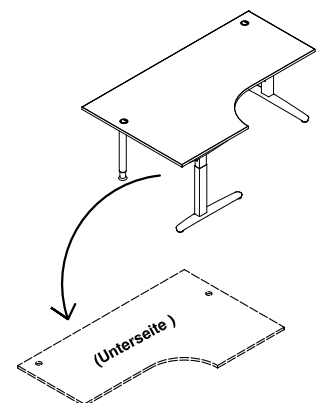
16 Kabelwannen mittig fixieren



4x (D)
PH 4.5 x 20
582330

Achtung!

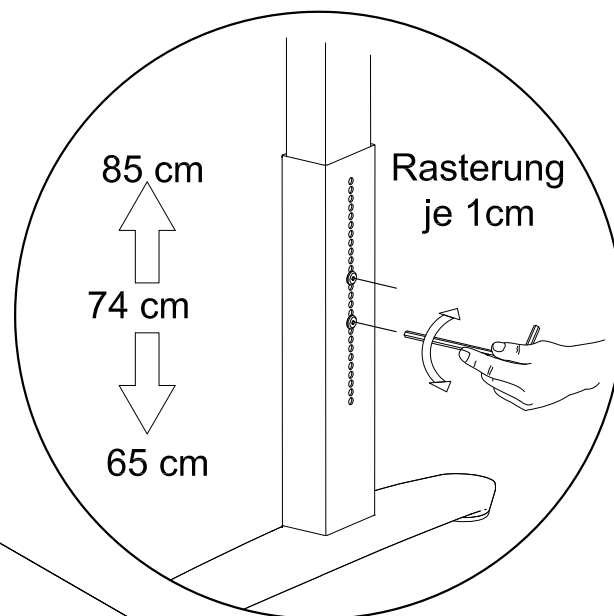
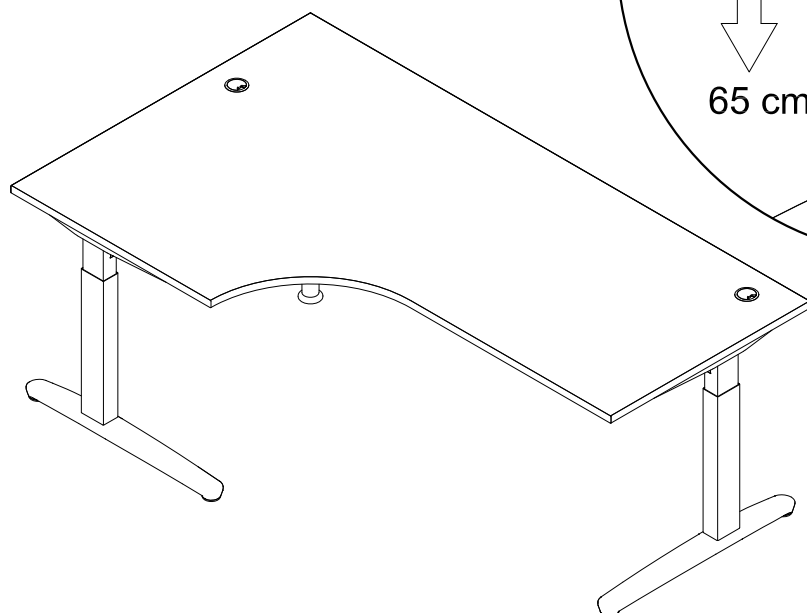
B) Montage "Links"



17

Tischhöhe einstellen

75 - 85 cm

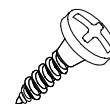


18

zusätzliche Kabelklemmen

2x

Ⓔ

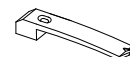


PH 5,0 x 30

508262

2x

Ⓕ



130 mm

500377

